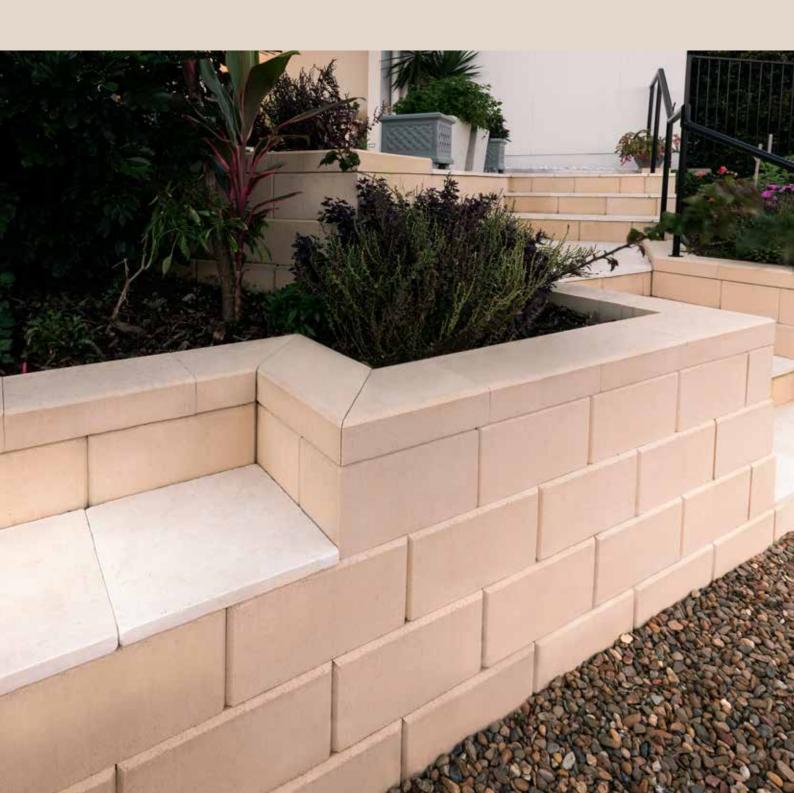


Retaining Walls

South East Queensland



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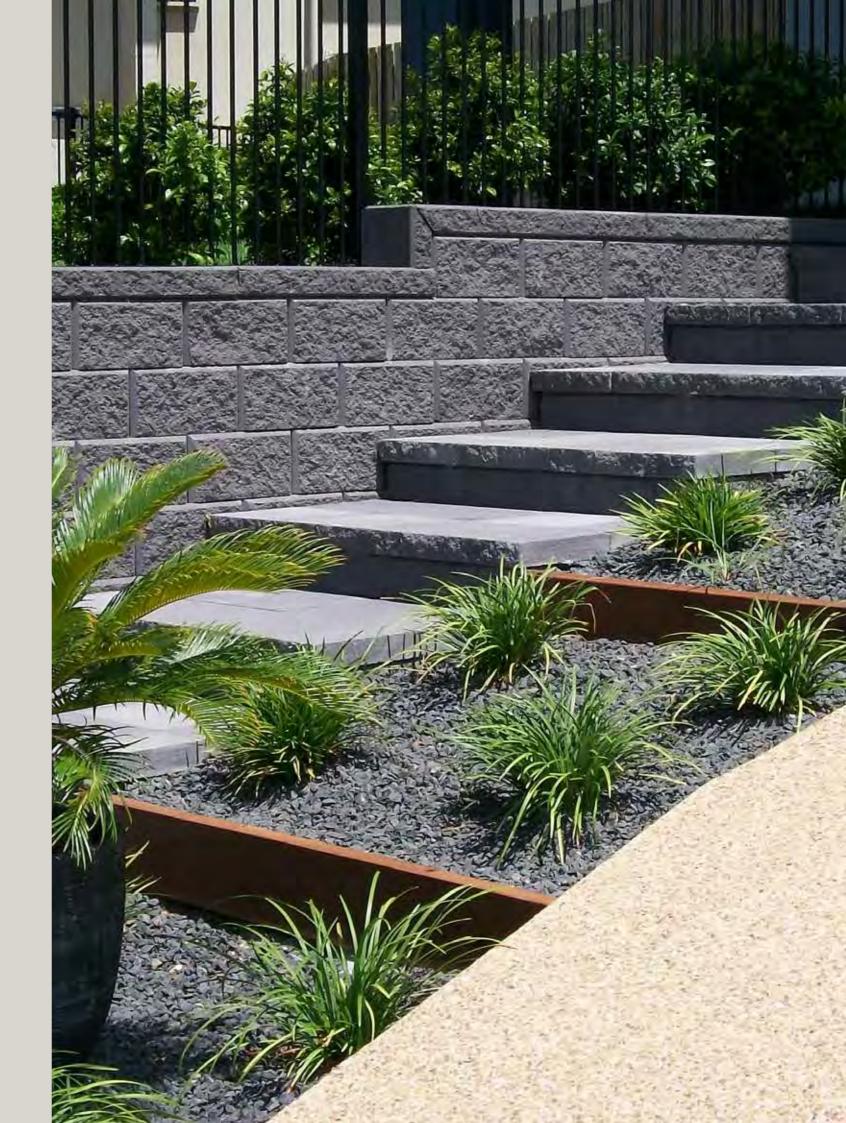
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A BRAND OF

BRICKWORKS



Designed to last

Not all landscaping products are the same. Our masonry range is designed to stand the test of time. Easy to install. Simple to care for.

1.

Affordable

For a premium product, our concrete masonry range offers an affordable option.

2.

Low maintenance

Minimal maintenance, maximum impact. You're guaranteed a long-lasting, tough, and easy to care for solution. 3.

All-weather resistant

Heavy storms. Blistering heat. Sub-zero frosts. Our products are designed to hold up to anything our weather systems are capable of throwing at it. 4

Fire resistant

All of our products are non-combustible and highly fire resistant – making them ideal for bushfire prone areas.

5.

Termite resistant

With no organic wood materials present in our concrete formulations, our masonry range is naturally termite resistant. 6.

Simple installation

Easy to install and structurally robust – our products are perfect for 'do it yourself' installations.

7.

Environmentally aware

We've designed our production processes to minimise effects on the environment ensuring they do not deplete precious natural resources.

8.

Impact resistance

Our masonry range is also renowned for its toughness and hard-wearing properties, and can handle impacts from many external forces.

Selecting the right product for you

Understanding which retaining wall products are best for your project can be challenging. To assist you we have compiled an overview of the key attributes for each range below.

	Range	Max Wall Height*	Applications	Best Suited to	Wall Systems	Finish	Components	Colours
	Keystone	800mm (15m with engineering)	Straight or Curved WallsSteps90 Degree Corners	Civil Applications	 Gravity Walls No Fines Concrete Geogrid Reinforced	Near Vertical	Wall BlocksCorner UnitCapping Units	
	Explorer	800mm (3m with engineering)	Straight or Curved WallsSteps90 Degree Corners	DIY or Civil Applications	Cantilevered Walls	Vertical	• Sleepers • Posts	
	Heron	800mm (3m with engineering)	Straight or Curved WallsSteps90 Degree Corners	DIY or Civil Applications	Gravity Walls No Fines Concrete Geogrid Reinforced	Near Vertical	Wall Block Corner Unit Capping Unit	
111	Hayman	800mm (3m with engineering)	Straight or Curved WallsSteps90 Degree Corners	DIY or Civil Applications	Gravity Walls No Fines Concrete Geogrid Reinforced	Near Vertical	Wall Block Corner Unit Capping Unit	
	Moreton	800mm	Straight or Curved Walls Steps	DIY Applications	Gravity Walls	Set back	Wall Block Capping Unit	
	Daydream	600mm	Straight or Curved Walls Steps	DIY Applications	Gravity Walls	30mm set back	• Wall Block	
	Fitzroy	600mm	Straight or Curved Walls Steps	DIY Applications	Gravity Walls	40mm set back	• Wall Block	
	Bribie	360mm	• Garden Edging	DIY Applications	• Garden Edging	Set back	• Wall Block	

5

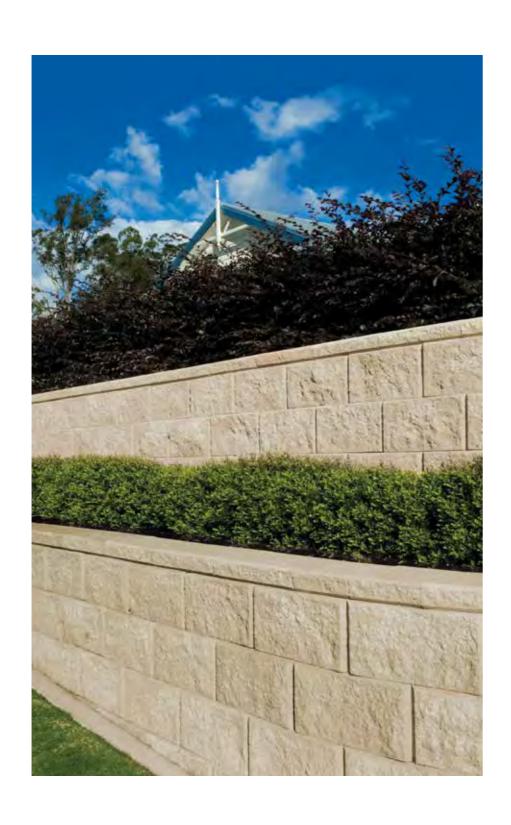
Wall heights shown are for gravity walls and assume good soil conditions and 2.5kPa loading behind wall.

For walls outside these parameters, refer to Austral Masonry Installation guidelines for preliminary design charts.

Note: Please consult with regulating council for local design requirements prior to the commencement of any retaining wall. Councils may request walls over 0.5m in height and/or where a surcharge exists (e.g. driveway, house, fence or other structure) be designed and certified by a suitably qualified consulting engineer.



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- Bribie
- Fitzroy
- Daydream
- Hayman
- Heron
- Moreton
- Keystone

Bribie

Light weight but sturdy, Bribie masonry blocks combine a rugged textured surface with classic cut edges for visual appeal.

Applications	Straight Walls Curved Walls
Max Height	360mm
Minimum Circle	18 blocks
Minimum Radius	450mm (to inside)

Colours







imestone

i

Charcoal

Types

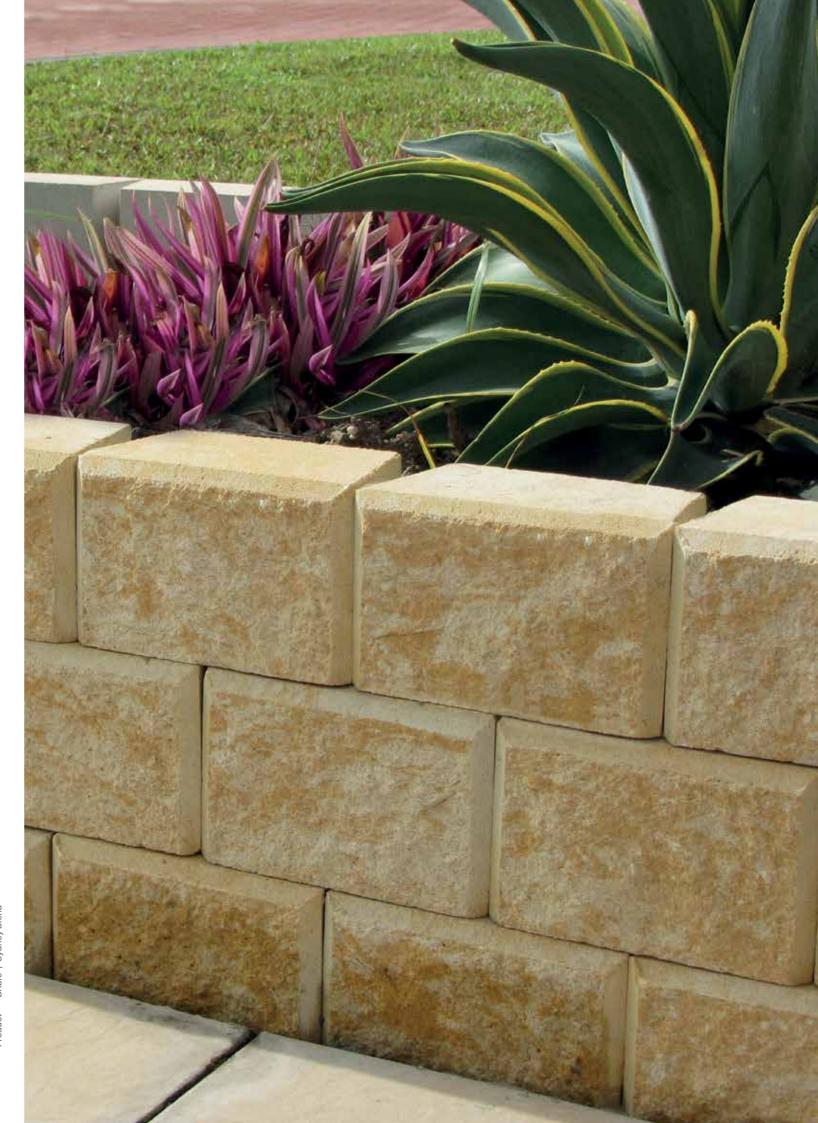


Standard Unit

Size: 190L × 100W × 120H mm

Weight (each): 4.5kg

Units per lineal metre: 5.25



Fitzroy

Featuring a rustic textured finish with options to suit contemporary colour schemes, the Fitzroy range uses a mortarless interlock and is easy to install.

Applications Straight Walls | Curved Walls | Corners | Steps Max Height 600mm (1.6m when engineered)

Colours







Types

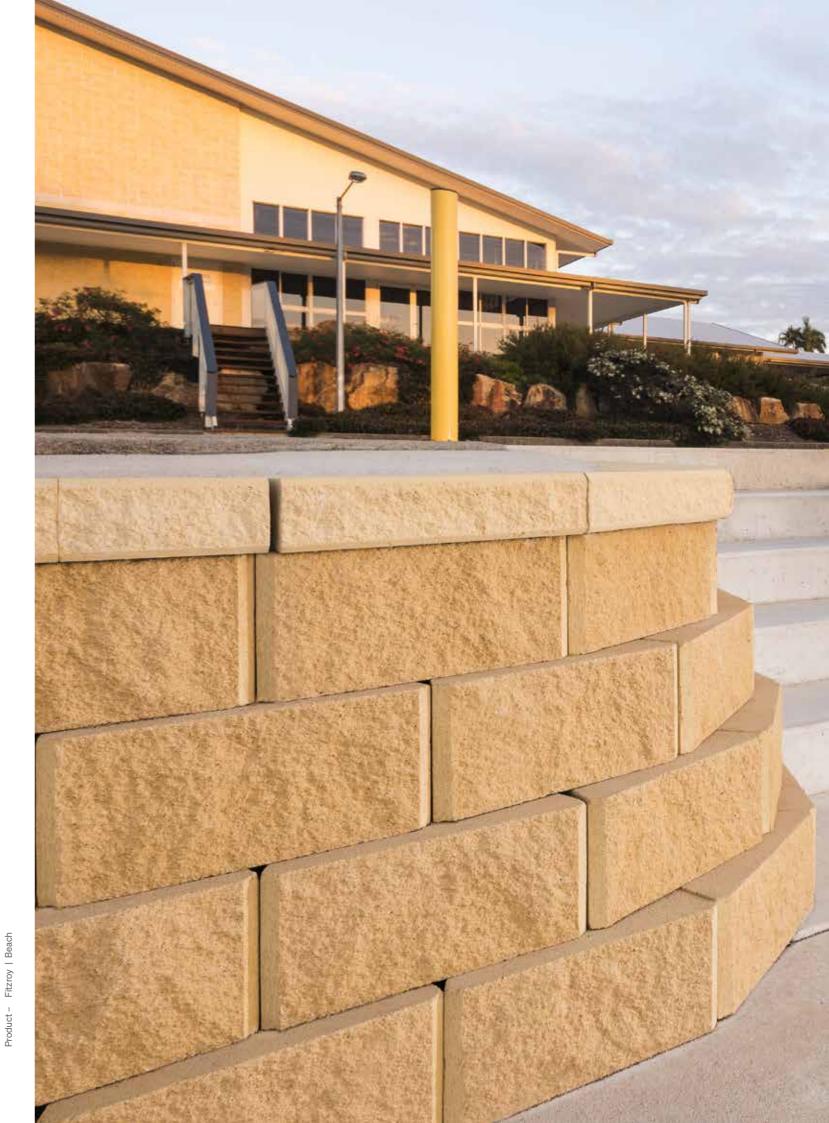


Standard Unit

Size: 375L × 210W × 180H mm

Weight (each): 19.23kg

Face Area: 14 units per m²



Daydream

Simple design, mortarless interlock, and manageable weight means you can lay Daydream yourself and enjoy a retaining wall which is virtually maintenance free.

Applications Straight Walls | Curved Walls | Corners | Steps

Max Height 600mm (1.5m when engineered)

Colours









Standard Unit

Size: 295L × 203W × 130H mm

Weight (each): 12.19kg

Face Area: 25 units per m²



Hayman

Hayman retaining wall blocks offer a smooth finish with options to suit contemporary colour schemes.

Applications	Straight Walls Curved Walls Corners Steps
Max Height	800mm* (3m when engineered)

Colours



Types

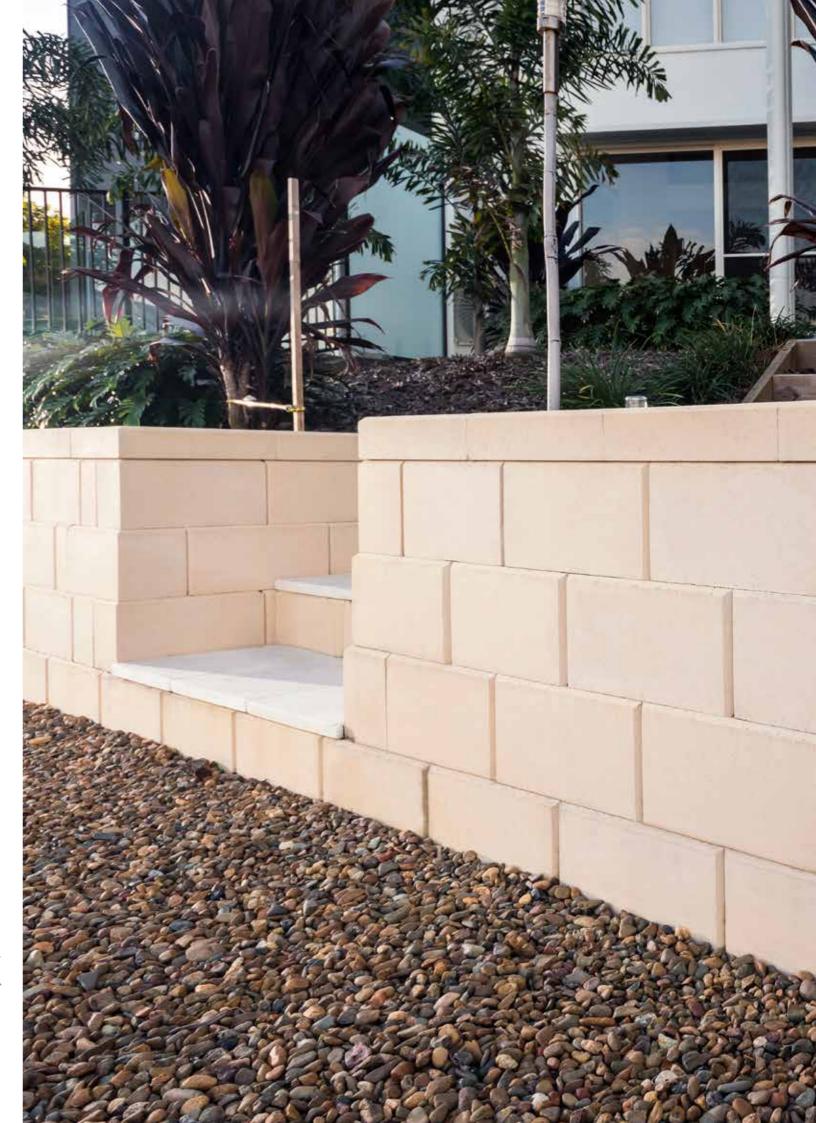
Weight (each): 24kg Face Area: 13 units per m²



Size: 160L × 360W × 198H mm Weight (each): 17.2kg



Size: 390L × 245W × 90H mm Weight (each): 16kg Units per lineal metre: 2.56



Heron

Heron retaining wall blocks have a colour and finish for all landscaping projects. Structurally sound and perfect for the 'do it yourself' weekend warrior, Heron blocks require no mortar and are virtually maintenance free.

Applications	Straight Walls Curved Walls Corners Steps
Max Height	800mm* (3m when engineered)
Minimum Radius	Approx 1,200mm

Colours





Sandstone



Brisbane Blend

Capping Unit



Sydney Blend



Charcoal

Corner Block

Types



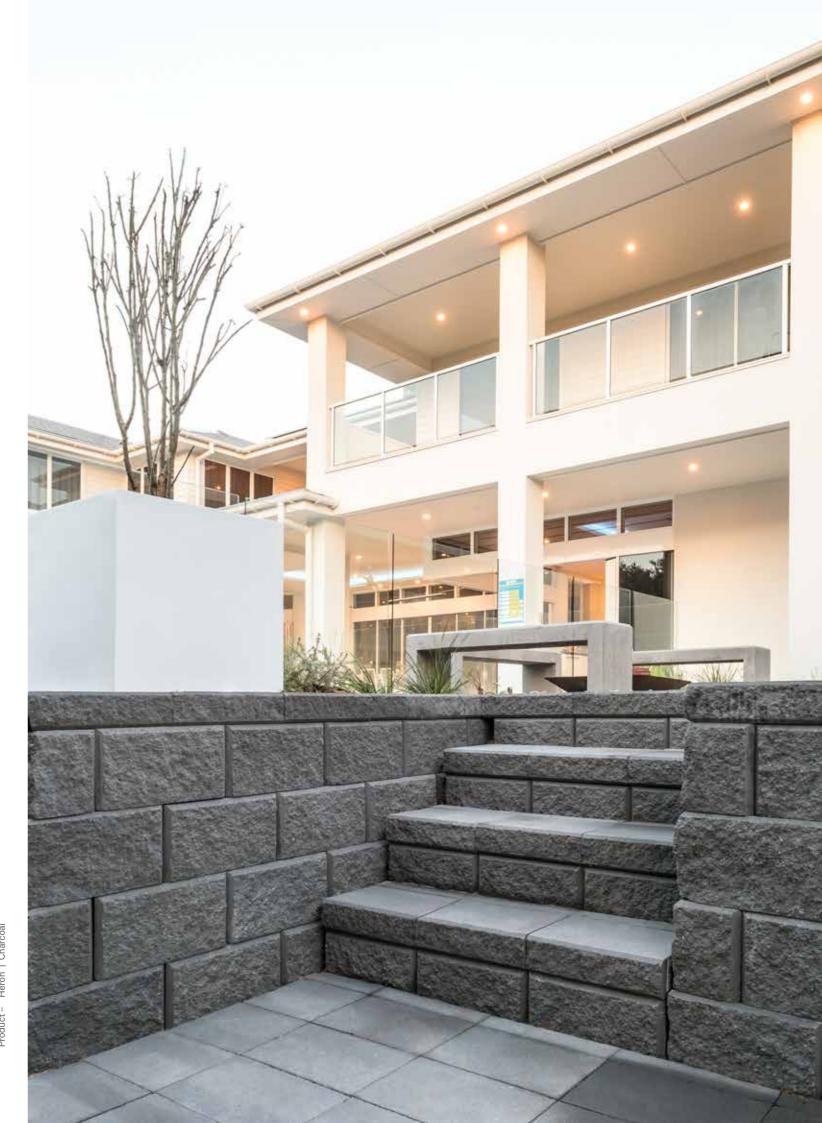
Standard Unit	
Size: 390L × 245W × 198H mm	
Weight (each): 24kg	
Face Area: 13 units per m ²	



Size: 160L × 360W × 198E	I
	ı mm
Weight (each): 20kg	
Available in right and left	



Size: 390L × 245W × 90H mm Weight (each): 16kg Units per lineal metre: 2.56



Moreton

With natural colours and a split face finish, Moreton retaining wall blocks will complement any landscape with a unique and timeless appeal.

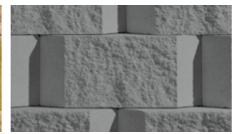
Applications	Straight Walls Curved Walls Steps
Max Height	800mm

Sydney Blend

Colours







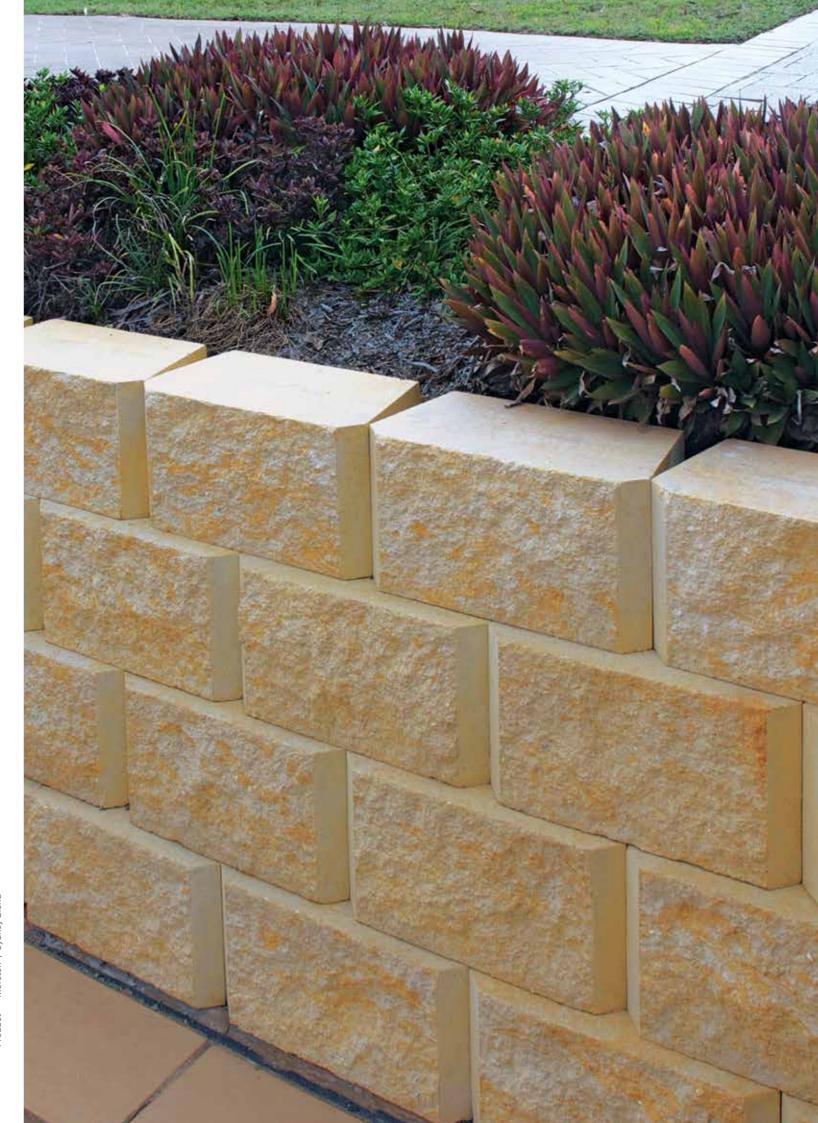
Types





Standard Unit	Cappii
Size: 390L × 200W × 200H mm	Size: 39
Weight (each): 18.5kg	Weight
Face Area: 13 units per m²	Units p

Capping Block	
Size: 390L × 200W × 200H mm	
Weight (each): 22kg	
Units per lineal metre:: 2.56	



Keystone

The Keystone retaining wall system is robust, strong, and available in standard and flushface finishes. This product is ideal for both straight and curved walls and features a patented interlocking pin connecting system that is best suited to engineered walls up to 15m in height.

Applications	Straight Walls Curved Walls Corners Steps
Max Height	800mm* (15m when engineered)
	*When using front pin holes to secure units and there are no surcharge loads behind the wall. Please check with your local council in regards to engineering requirements.

Colours







Types









Size: 457L × 305W × 203H mm Weight (each): 34kg Face Area: 11 units per m²

Size: 457L × 305W × 203H mm Weight (each): 38kg Face Area: 11 units per m²

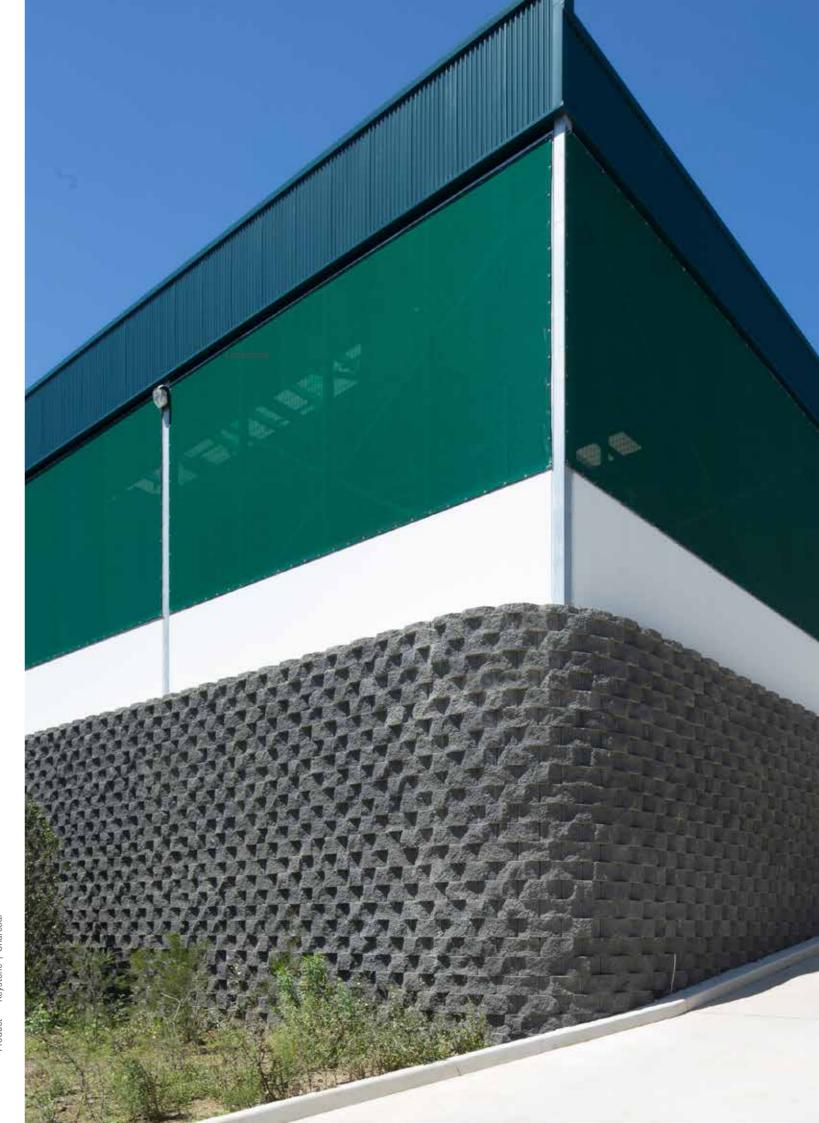
Flushface Unit		
Size: 460L × 305W ×	100H mm	
Weight (each): 22kg		
Units par lineal matre	. 0 0	

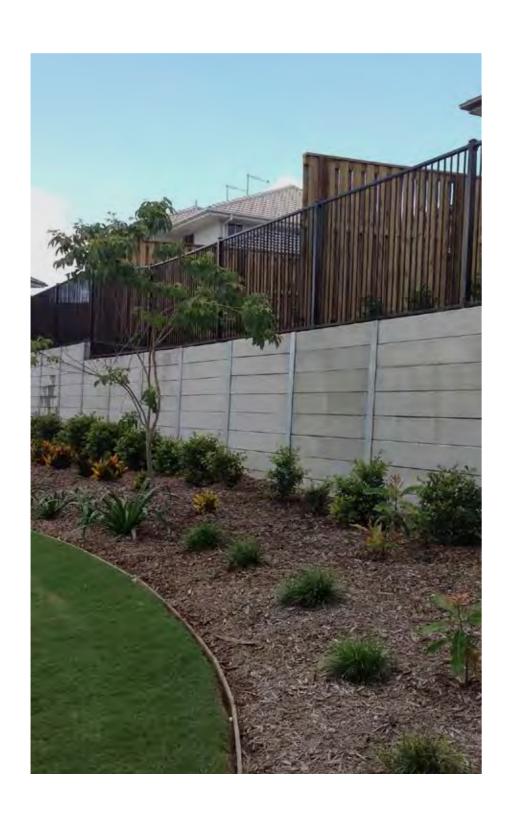


Flushface Straight Side Cap Size: 460L × 305W × 100H mm Weight (each): 25kg



Corner Unit 90°* Size: 380L × 150W × 200H mm Weight (each): 29kg





Concrete Sleeper Retaining Walls & Accessories

Explorer





Explorer Concrete Sleeper Retaining Walls

Both subtle and sleek, Explorer was crafted to blend in to any project whether it be commercial or residential.

Applications	Straight Walls Corners
Max Height	800mm (3m when engineered)

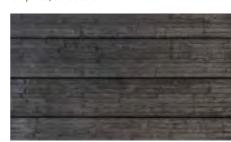
Colours



Graphite | Sandstone

Ironbark | Timberlook

Gumtree | Timberlook

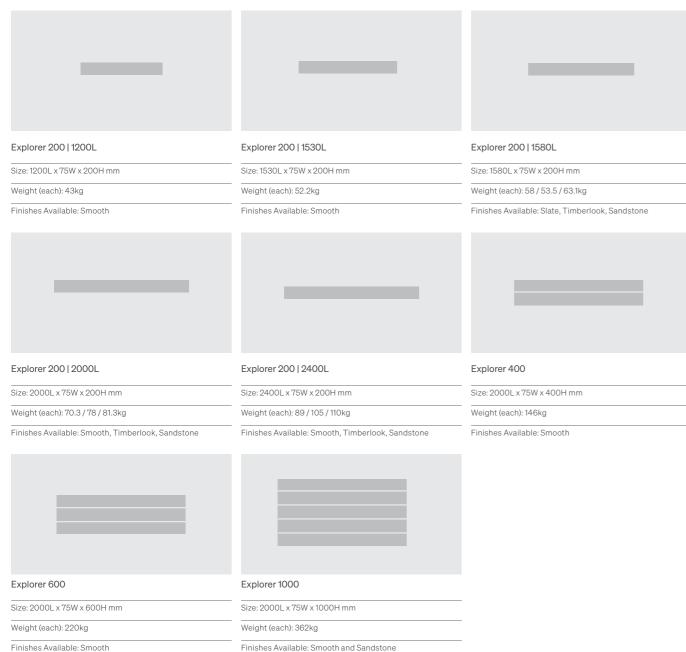


Charcoal | Slate

Explorer Concrete Sleeper Sizes

Each of our sleeper finishes is available in a range of sizes to suit your project and design. Please see the sizes available for each finish below.

Sizes



Please note: Products in this range are made to order.

Explorer Post & Bracket Range

We offer an extensive range of galvanised posts and fence brackets which are designed to complement our concrete sleeper collection.

Post Types







Post Height

Joiner

Size: please see sizes in the tables below

Joiner with Deformed Bar

Size: please see sizes in the tables below

Post Type

Ender

Size: please see sizes in the tables below

Wall Height

Post Type	Wall Height	Post Height
	0.4m	1.35m
	0.6m	1.55m
100UC 14.8 Joiner with deformed bar	0.8m	1.75m
	1.0m	1.95m
	1.2m	2.35m
	1.4m	2.75m
	1.6m	3.15m
	1.8m	3.55m
	2.0m	3.95m
150UC 23.4 Joiner with deformed bar	2.2m	4.35m
	2.4m	4.75m
	2.6m	5.15m
150UC 30 Joiner	2.8m	5.55m
with deformed bar	3.0m	5.95m
	0.4m	0.8m
	0.6m	1.2m
100PFC Ender	0.8m	1.6m
	1.0m	2.0m
	1.2m	2.4m
	1.4m	2.8m
	1.6m	3.0m
150PFC Ender	2.0m	4.0m

100UC Joiner Full Length	0.4m	0.8m	
	0.6m	1.2m	
	0.8m	1.6m	
	1.0m	2.0m	
	1.2m	2.4m	
	1.4m	2.8m	
	1.6m	3.0m	
	1.8m	3.4m	
	2.0m	3.6m	
	1.6m	3.0m	
	2.0m	3.6m	
150UC Joiner Full Length	2.2m	4.0m	
un zongui	2.4m	4.4m	
	2.6m	4.8m	







Offset Fence Brackets

Straight Fence Brackets

Colorbond Fence 580L x 100W x 3T mm Timber Fence 580L x 100W x 6T mm

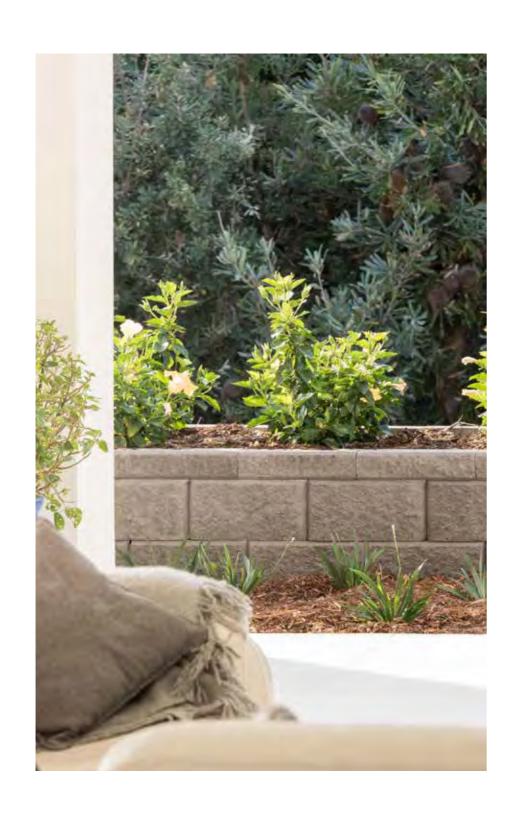
Offset Fence Brackets

Colorbond Fence $580L \times 187W \times 3T \text{ mm}$ Timber Fence $580L \times 187W \times 6T \text{ mm}$

*Please note: Fence brackets are not suitable for use in cyclonic areas. Nuts and bolts are included with each bracket.



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Build Segmental Block Retaining Walls

Permits

Check with your local council to ensure all local Building Codes are complied with.

2.

Foundation

The foundation material shall be compacted by several passes of a mechanical plate vibrator. Where there are significant variations of foundation material or compaction, soft spots, or where there is ponding of ground water, the material shall be removed, replaced and compacted in layers not exceeding 150mm. Trenches shall be dewatered and cleaned prior to construction, such that no softened or loosened material remains.

3.

Levelling Pad (footing)

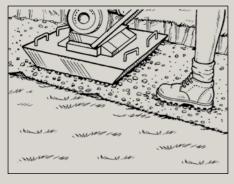
The facing shall be built on a levelling pad, not less than 150mm thick and 300-600mm wide, consisting of one of the following options:

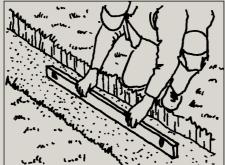
- Compacted road base
- · Compacted crushed rock, well-graded and of low plasticity (without clay content), compacted by a plate vibrator;
- · Cement-stabilized crushed rock, with an additional 5% by mass of cement thoroughly mixed, moistened and compacted by a plate vibrator; or
- Lean-mix concrete with a compressive strength of not less than 15 MPa.

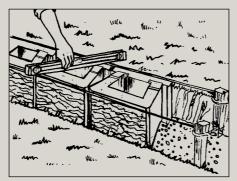
4.

First Course

Place the first course on the levelling pad and tap into place ensuring blocks are level, front to back and side to side (check with a spirit level). The use of a level and string line is recommended to ensure the first course is laid correctly. Ensure each block is also well filled with free-draining material (eg. crushed rock aggregate / blue metal). For walls up to 1 metre high, make sure at least 100mm of the first-course blocks are buried below the finished ground level. Allow 200mm for walls over 1 metre high and up to 3 metres high. These walls will need to be engineered.







Your Checklist

- String line
- Tape measure
- Walling units
- Compaction tool
- Shovel
- ☐ Spirit level
- Wheelbarrow
- ☐ Agriculture drain pipe
- Pegs or stakes
- Broom
- ☐ Gloves & eye protection
- ☐ Saw (to cut blocks if required)
- □ 10–20mm crushed stone

☐ Crushed rock (for base)

Austral Masonry retaining wall blocks are an ideal choice for retaining walls in gardens, a range of residential applications and commercial projects. The interlocking and dry stacked nature of these blocks makes them easy to install for the "Do It Yourself" landscaper. No matter what the project, the result is always an attractive and low maintenance consulting engineer. retaining wall. The flexibility of the system provides tremendous scope, from edging to terraces, straight walls to curves.

Note: Please consult with regulating council for local design requirements prior to the commencement of any retaining wall. Councils may request walls over 0.8m in height and/or where a surcharge exists (e.g. driveway, house, fence or other structure) be designed and certified by a suitably qualified

5.

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Drainage and Back Fill

Place 100 mm diameter agricultural pipe with geotextile sock behind the wall, with a 1 in 100 fall. Backfill behind the courses of blocks to a width of 300 mm using 10-20 mm free draining material (eg. crushed rock aggregate / blue metal). Ensure each block is also well filled with free-draining material.

Backfill behind the drainage layer with selected backfill material in a maximum of 200mm layers. Compaction rate of 95% must be achieved (use only hand operated plate compactors within 1 metre from the back of the wall). Do not use expansive clays to backfill. Be careful not to mechanically compact too close to the wall.

6.

Laying Additional Courses

Clean any debris from the top of the wall to ensure the next block sits perfectly. Ensure each block is filled with free draining material, and place next course on top. Place the drainage material behind the blocks to 300mm. Stack units, placing drainage aggregate and compact backfill for each block layer until the wall is complete. For Sydneystone and Hastings walls it is recommended that you break 20-30% of the back 'wings' off to allow backfill material to lock into the block wall. (when using no fines concrete)

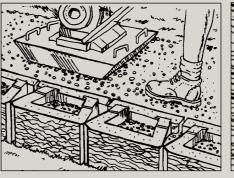
7.

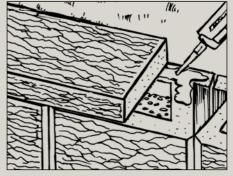
Capping Units

Once backfilling and cleaning is completed as per Step 5 and Step 6 fix the purpose made Capping Blocks with a flexible adhesive.

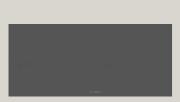
Maximum Wall Height

This information should be viewed as a guide only. The particular circumstances of retaining wall projects vary significantly in ways that often dictate the use of particular materials and techniques to address challenges presented by those circumstances. Austral Masonry recommends you to ensure that you obtain appropriate professional advice tailored to your circumstances before commencing retaining wall projects.



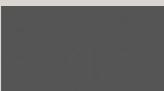


Build Concrete Sleeper Retaining Walls



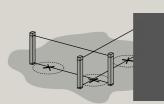
Prepare the Area

Clear and level your site where you plan to build the retaining wall. Ensure you leave 300mm behind the retaining wall area for backfill.



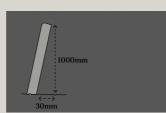
Alignment

Place a star piquet or peg at both ends Starting from one end of the wall, of the proposed wall. Attach two string mark a cross on the ground at lines at each end of the wall, top and bottom, to keep your wall aligned.



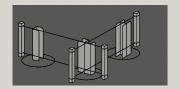
Mark out Hole Positions

intervals with their centre being approximately 30mm more than the length of the sleeper. For example: If you are using 1530mm sleepers the hole centres should be 1560mm apart – note, this will vary based on the length of sleeper used.



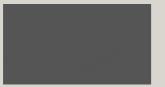
Auger Holes and **Pour Concrete**

- Auger holes as per your engineer's specifications as
- approved by council. - Pour concrete into holes,
- Make the concrete stiff. If using readymix concrete, order 20/20, 80 slump.
- Set your post by lowering into ground until level with the top string lines.
- Ensure there is a minimum lean back of 30mm for every 1.0m in height.



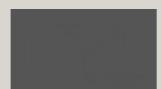
Checking Posts

- Use a spirit level to make sure all your posts are aligned with the string line and are perpendicular on the sides.
- It is also important to measure the gravel to 200mm from the top. remaining distance to the top of your steel posts, to ensure the sleepers finish flush with the top of the posts.
- If required, lav a concrete pad on both sides of the steel post.



Ag Pipe and Backfill

Allow the concrete to cure for two to three days before you place your sleepers in. Place ag pipe at the base, then backfill with



Soil Plug

A soil plug is then placed in, to fill the wall to the top.

Design Details

Concrete sleeper walls for 5kPa walls

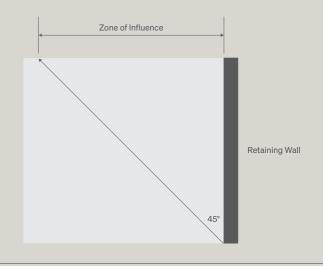
Wall Height	Sleeper Length (Max.)	Post C/C Spacing	Post Length Joiner with Deformed Bar	Post Length Joiner /Ender
0.4m	2.00m	2030mm	1.35m	1.6m
0.6m	2.00m	2030mm	1.55m	1.6m
0.8m	2.00m	2030mm	1.75m	1.8m
1.0m	2.00m	2030mm	1.95m	2.2m
1.2m	2.00m	2030mm	2.35m	2.4m
1.4m	1.53m Smooth	1560mm	2.75m	2.8m
1.6m	1.53m Smooth	1560mm	3.15m	3.2m
1.8m	1.53m Smooth	1560mm	3.55m	3.6m
2.0m	1.53m Smooth	1560mm	3.95m	4.0m
1.4m	1.58m Sandstone, Timberlook and Slate	1610mm	2.75m	2.8m
1.6m	1.58m Sandstone, Timberlook and Slate	1610mm	3.15m	3.2m
1.8m	1.58m Sandstone, Timberlook and Slate	1610mm	3.55m	3.6m
2.0m	1.58m Sandstone, Timberlook and Slate	1610mm	3.95m	4.0m

Please note: The above table does not allow for the additional loading of Colorbond fences when they are clamped to the walls using fence brackets which will require additional design criteria to be considered.

Exclusion Zone

There must be an exclusion zone behind the wall at an angle of 45° – no structure can be placed within that exclusion zone. Zone of influence = height of the wall. Backfill must be placed and compacted in layers to not exert pressure on the wall due to consolidation over time.

Global stability and tiered wall design is excluded and should be assessed by a qualified Geotechnical engineer.



^{*} Retaining walls must be designed to AS4678.

^{*} Any retaining wall that is less than 1.5m away from a building or other retaining wall also requires building approval.

Retaining Wall

Cross Sections

Heron/Hayman

Please Note: Backfill should be no higher than the top of the retaining wall.



Moreton/Fitzroy/Daydream

Please Note: Backfill should be no higher than the top of the retaining wall.



Retaining Wall

Cross Sections

Keystone

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Please Note: Backfill should be no higher than the top of the retaining wall.



Design Details

Retaining Walls

Product	Range	Description	Max Wall Height	Size (mm)	Weight	Coverage	Applications
	Fitzroy	Wall Block	600mm	375L × 210W × 180H	19.23kg	14 per m²	Curved Walls, Straight Walls, Corners, Steps
	Daydream	Wall Block	600mm	295L × 203W × 130H	12.19kg	25 per m²	Curved Walls, Straight Walls, Corners, Steps
	Hayman	Wall Block	800mm*	390L × 245W × 198H	24kg	13 per m²	Curved Walls, Straight Walls, Corners, Steps
	Hayman	Corner Block	-	160L × 360W × 198H	17.2kg	N/A	Corners
-	Hayman	Capping Block	-	390L × 245W × 190H	16kg	2.56 per lineal metre	Capping
	Heron	Standard Unit	800mm^*	4390L x 245W x 198H	24kg	13 per m²	Curved Walls, Straight Walls, Corners, Steps
	Heron	Corner Block	-	160L x 360W x 198H	20kg	N/A	Corners
(meaning)	Heron	Capping Block	-	390L x 245W x 90H	16kg	2.56 per lineal metre	Corners
	Moreton	Capping Block	-	390L x 200W x 200H	22kg	2.56 per lineal metre	Capping
	Moreton	Standard Unit	800mm	390L x 200W x 200H	18.5kg	13 per m²	Curved Walls, Straight Walls, Steps

Design Details

Retaining Walls

Product	Range	Description	Max Wall Height	Size (mm)	Weight	Coverage	Applications
	Keystone	Standard Unit	800mm*	455L x 305W x 200H	36kg	11 per m²	Curved Walls, Straight Walls, Corners, Steps
	Keystone	Flushface Unit	800mm*	455L x 305W x 200H	36kg	11 per m²	Curved Walls, Straight Walls, Corners, Steps
	Keystone	Capping Block	-	455L x 305W x 100H	28kg	2.2 per lineal metre	Capping
	Keystone	Flushface Straig Side Cap	ht -	455L x 305W x 100H	28kg	2.2 per lineal metre	Capping
	Keystone	Corner Block	-	460L x 230W x 200H	36kg	-	Corners
	Explorer Smooth	Standard Unit	800 mm* (3m with engineering)	1200L × 200H × 75T 1530L × 200H × 75T 2000L × 200H × 75T 2400L × 200H × 75T 2000L × 400H × 75T 2000L × 600H × 75T 2000L × 1000H × 75T	41kg 53kg 67kg 89kg 144kg 218kg 362kg	4.17 Units per m² 3.27 Units per m² 2.50 Units per m²	Straight Walls, Corners, Steps
	Explorer Timberlook	Standard Unit	800 mm* (3m with engineering)	1580L × 200 H × 75T 2000L × 200 H × 75T 2400L × 200 H × 75T	51kg 66kg 105kg	3.16 Units per m² 2.50 Units per m²	Straight Walls, Corners, Steps
	Explorer Sandstone	Standard Unit	800 mm* (3m with engineering)	1580L × 200H × 75T 2000L × 200H × 75T 2400L × 200 H × 75T	58kg 72kg 110kg	3.16 Units per m² 2.50 Units per m²	Straight Walls, Corners, Steps
	Explorer Slate	Standard Unit	800 mm* (3m with engineering)	1580L × 200H × 75T 2000L × 200H × 75T	58kg 72kg	3.16 Units per m² 2.50 Units per m²	Straight Walls, Corners, Steps

Max Wall Heights in good soils (gravels, sandy gravels, crushed sandstone).

* Heron, Hayman, Moreton, and Grandwall can be built up to 3m when designed by a suitably qualified engineer and combined with soil reinforcement or No Fines concrete.

^ Keystone can be built up to 15m high when designed by a suitably qualified engineer and combined with soil reinforcement.

Ideas for Inspiration

Whatever your ideas, your local Brickworks Design Centres and Studios have the products to turn them into reality.



Bricks and Advanced Brick Systems

We offer Australia's largest collection of bricks, with an extensive range colours and finishes. Our advanced brick systems offer a brick finish with increased speed and ease of installation.



Blocks and Breeze Blocks

Our block and breeze blocks are available Explore our concrete, terracotta and in an extensive range of colours, sizes, and finishes designed to complement modern architectural designs.



solar roofing selection. Practical and clean-lined, our roofing products are designed to add style to your project whether residential or commercial.



Pavers

We offer a vast paving range which includes a range of styles, colours and finishes to suit modern landscape designs.



Natural Stone

Our Granite, Marble, Limestone and Porcelain flooring products are crafted to Our retaining wall range offers options complement inspired outdoor spaces.



Retaining Wall Blocks and Concrete Sleepers

to suit DIY, general landscaping or large scale commercial retaining wall applications.



Wall Cladding

We offer a collection of ceramic, terracotta and natural stone wall cladding is sourced through quarries in products crafted to suit residential and commercial applications.



Limestone Blocks*

The limestone block range Western Australia.



Mortar and Accessories

From preblended mortar, to concrete sealers and mortar additives, we offer a host of installation accessories.

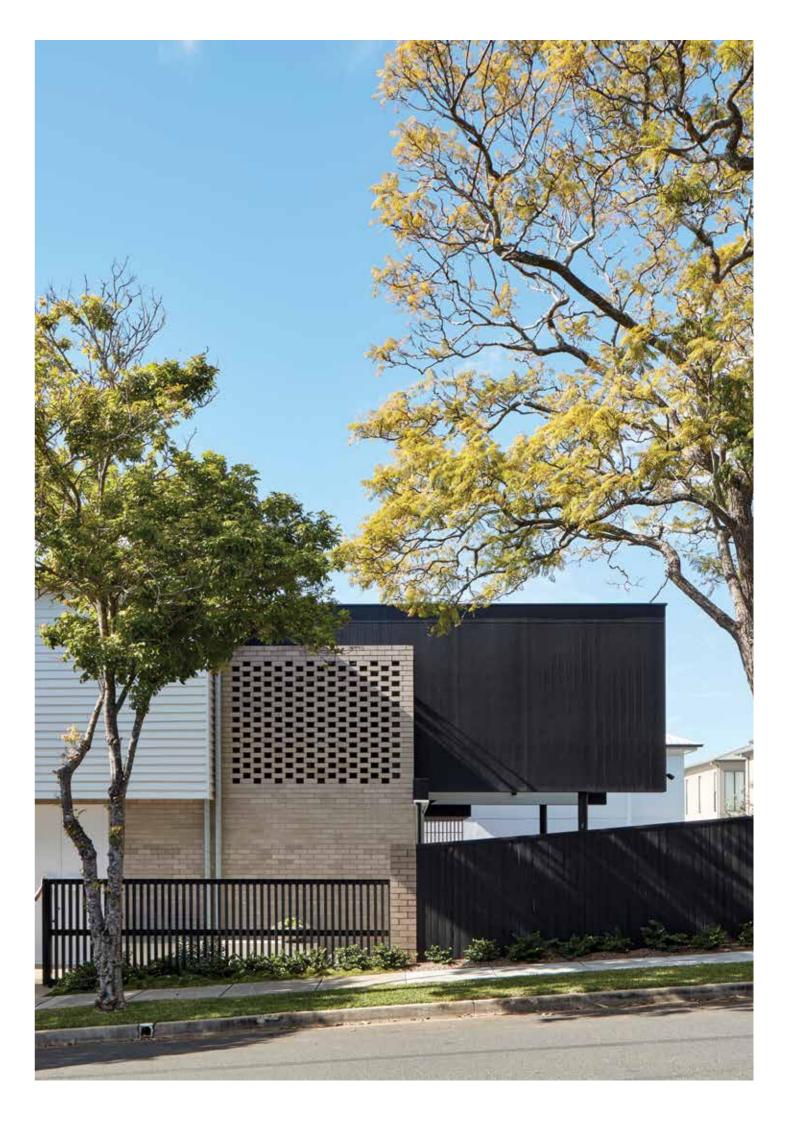


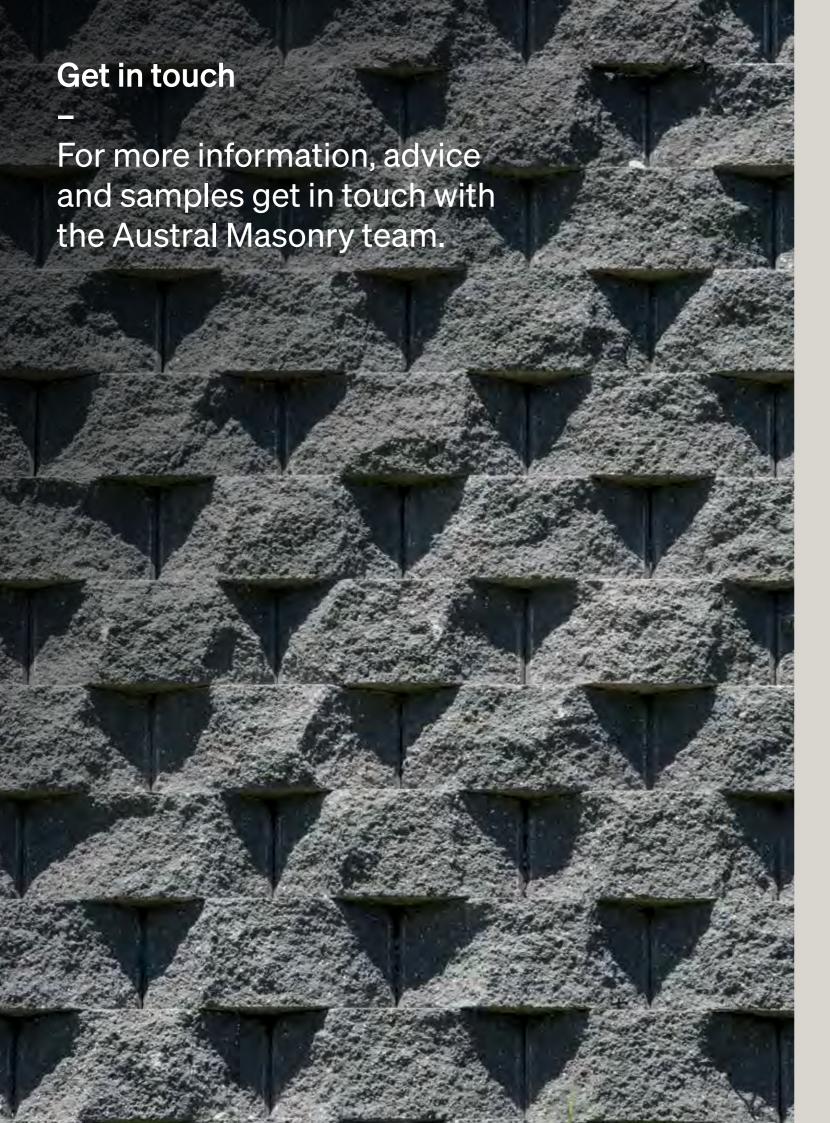
Backed by Brickworks

Local expertise. Global quality. Brickworks Building Products are one of Australia's biggest building material manufacturers. With heritage going all the way back to one of Australia's founding brick producers, we're proud of our reputation for design, innovation and sustainability.

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The product images shown in this brochure give a general indication of product colour for your preliminary selection. Austral of the product colour for your preliminary selection in the product colour for your preliminary selection.colours. Colours other than stock colours are made to order. Contact your nearest Austral Masonry office for your area's stock colours. A surcharge applies to orders less than the set minimum quantity. 2. Colour and texture variation. The supply of raw right to change the details in this publication without notice. 4. For a full set of Terms & Conditions of Sale please contact your nearest Austral Masonry sales office. 5. Important Notice. Please consult with your local council for design regulations prior to car or house near the wall be designed and certified by a suitably qualified engineer. 6. Max wall heights disclaimer. The gravity wall heights are maximum heights calculated in accordance with CMAA MA-53 Appendix D guidelines and a qualified engineer. should confirm the suitability of the product for each application. As such, due consideration must be given to but not limited to: Cohesion. Dry backfill, no ingress of any water into the soil behind the retaining wall. All retaining walls are designed for zero surcharge unless noted otherwise. These walls are intended for structure Classification A walls only as defined in AS4678 Earth Retaining Structures as being where failure would result in minimal damage and/or loss of access

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